

## Flow Measurement

SITRANS FC (Coriolis)

Sensors and Flowmeter systems

### SITRANS FC330 flowmeter system

#### Overview



The complete flowmeter system SITRANS FC330 can be ordered for standard, hygienic or NAMUR service. The flowmeter is based on the latest developments within digital signal processing technology – engineered for high measuring performance:

- Fast response to rapid changes in flow
- Fast dosing applications
- High immunity against process noise
- High turndown ratio of flowrates
- Suitable for liquid and gas service
- Easy to install, commission and maintain

With all global marine approvals the FC330 is ideal for integration in ship fuel efficiency and environmental measurement systems as well as bunkering solutions.

FC330 is available with current output HART 7.5, Modbus RS 485 RTU, PROFIBUS DP or PROFIBUS PA as standard on Channel 1. Additional functions can be freely configured for analog, pulse, frequency, relay or status output or binary input.

The transmitter comes with a user-configurable graphical display and SensorFlash, a micro SD card for configuration backup, firmware update and data storage.

The SITRANS FC330 flowmeter system consists of a SITRANS FCS300 sensor and a SITRANS FCT030 transmitter.

#### Benefits

- It is compact and light, fitting neatly into dense piping arrangements
- Easy maintenance because modules can be exchanged rapidly
- Effective separation of measurement from plant vibration
- Highly secure operation in safety critical applications
- Non-volatile memory of all setup and operation data
- Reliable measurements due to high signal to noise ratio
- Secure, digital transfer of measurement data from the sensor
- Short overall length; easy drop-in replacement into most existing installations

#### Technical specifications

<b>Sizes</b>	DN 15 (½") DN 25 (1") DN 50 (2") DN 80 (3") DN 100 (4") DN 150 (6")
<b>Accuracy</b>	± 0.10 % or 0.20 % for liquids additional ±0.40 for gases
<b>Repeatability</b>	± 0.05 %
<b>Flow range (liquids)</b> (water @ 1 bar pressure loss) (Q <sub>nom</sub> )	
• DN 15	4 500 kg/h (163.3 lb/min)
• DN 25	20 500 kg/h (753.2 lb/min)
• DN 50	49 000 kg/h (1 800 lb/min)
• DN 80	122 000 kg/h (4 483 lb/min)
• DN 100	273 000 kg (10 031 lb/min)
• DN 150	459 200 kg/h (16 873 lb/min)
<b>Architecture</b>	Compact or remote configuration
<b>Display</b>	Full graphical display, 240 × 160 pixels with selection of 6 languages
<b>Power supply</b>	20 ... 90 V DC ± 10 %; 100 ... 240 V AC ± 10 %, 47 ... 63 Hz ± 10 %
<b>Material</b>	
• Sensor	
- Wetted parts	316L stainless steel or nickel alloy C4
- Enclosure	304 stainless steel
• Transmitter	Aluminum with corrosion-resistant coating class C4
<b>Enclosure rating</b>	IP67 <sup>1)</sup>
<b>Pressure ratings</b>	
• Measuring tubes	
- 316L	100 bar (1 450 psi)
- Nickel alloy C4	100 bar (1 450 psi)
• Sensor enclosure	No pressure containment
<b>Temperature ratings</b>	
• Process medium	-50 ... +205 °C (-58 ... +400 °F)
• Ambient	-40 ... +60 °C (-40 ... +140 °F) <sup>1)</sup>
• Display	-20 ... +60 °C (-4 ... +140 °F)

<b>Process connections</b>	
• Flanges	EN 1092-1 B1, EN 1092-1 B2, EN 1092-1 D, ANSI/ASME B16.5, JIS B 2220
• Pipe threads	ASME B1.20 (NPT) female pipe thread, ISO 228-1 G female pipe thread (BSPP)
• Hygienic threads	DIN 11851, SMS 1145
• Hygienic clamps	DIN 32676 (ISO) Row A
<b>Approvals</b>	
• Hazardous area (zone 1)	ATEX, IECEx, EAC Ex, CSA, cCSAus, NEPSI, EAC No dust approval PED, CRN
• Pressure equipment	EHEDG (DN 25 ... DN 80) (in preparation)
• Hygienic	EHEDG (DN 25 ... DN 80) (in preparation)
• Marine (in preparation for FC330 compact)	Germanischer Lloyd/det Norske Veritas, Bureau Veritas, Lloyds of London, American Bureau of Shipping, RINA (Italy)
<b>NAMUR</b>	NAMUR-compliant (e.g. NE 21, NE 41, NE 107 and NE 132)
<b>I/O</b>	Up to 4 channels combining analog, relay or digital outputs and binary input
<b>Communication</b>	HART PROFIBUS PA PROFIBUS DP Modbus RTU (RS 485)
<b>EMC performance</b>	
Emission	EN 55011/CISPR-11 (Class A)
Immunity	EN/IEC 61326-1 (Industry)
<b>Mechanical load</b>	18 ... 400 Hz random  The flow meter will mechanically tolerate 3.17 g RMS in all directions. Flow accuracy cannot be guaranteed under all conditions.

<sup>1)</sup> If operating outdoors, avoid direct sunlight, particularly in warm climatic regions.

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#### Selection and ordering data

Article No.

**SITRANS FC330 digital coriolis flowmeter with SITRANS FCS300 standard flow sensor compact or remote mounting with FCT030 transmitter**

7ME4633-

Ord.  
code

Click on the Article No. for the online configuration in the PIA Life Cycle Portal.

#### Sensor size, connector size

DN 15, DN 10 (1/2", 3/8")	3 F
DN 15, DN 15 (1/2", 1/2")	3 G
DN 15, DN 20 (1/2", 3/4")	3 H
DN 25, DN 20 (1", 3/4")	3 K
DN 25, DN 25 (1", 1")	3 L
DN 25, DN 40 (1", 1 1/2")	3 N
DN 50, DN 40 (2", 1 1/2")	4 B
DN 50, DN 50 (2", 2")	4 C
DN 50, DN 65 (2", 2 1/2")	4 D
DN 80, DN 65 (3", 2 1/2")	4 J
DN 80, DN 80 (3", 3")	4 K
DN 80, DN 100 (3", 4")	4 L
DN 100, DN 80 (4", 3")	5 M
DN 100, DN 100 (4", 4")	5 N
DN 100, DN 150 (4", 6")	5 Q
DN 150, DN 100 (6", 4")	6 D
DN 150, DN 150 (6", 6")	6 F
DN 150, DN 200 (6", 8")	6 H

#### Process connection

EN 1092-1 B1, PN 16	A 0
EN 1092-1 B1, PN 40	A 1
EN 1092-1 B2, PN 63	A 2
EN 1092-1 B2, PN 100	A 3
EN 1092-1 D, PN 40	A 5
ASME B16.5 RF, lass 150	D 1
ASME B16.5 RF, Class 300	D 2
ASME B16.5 RF, Class 600	D 3
ASME B16.5 RF, Class 900 (p- and t-rating as Class 600)	D 4
ASME B16.5 RF, Class 1500 (p- and t-rating as Class 600)	D 5
ISO 228-1G female pipe thread	E 1
ASME B1.20.1 NPT female pipe thread	E 3
DIN 11851 hygienic screwed	F 1
DIN 32676 hygienic clamp (ISO) Row A	G 2
SMS 1145 hygienic screwed	K 1
JIS B2220/10K	L 2
JIS B2220/20K	L 4
EN 1092-1, PN 16, NAMUR length	N 1
EN 1092-1, PN 40, NAMUR length	N 2

#### Wetted parts material

AISI 316L/1.4435/1.4404	1
AISI 316L/1.4435/1.4404 (polished)	2
Nickel alloy C4	3

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#### Calibration/Accuracy class

0.2 % flow, 10 kg/m <sup>3</sup> density	0	
0.1 % flow, 2 kg/m <sup>3</sup> density	1	
0.1 % Standard fraction (with density 2 kg/m <sup>3</sup> )	8	
0.1 % Customer selected fraction	9	N O Y

#### Mounting style, transmitter housing and material

None (replacement sensor)	A	
Compact, IP67 fieldmount, aluminum	D	
Remote, IP67 fieldmount, aluminum, M12	G	
Remote, IP67 fieldmount, aluminum, T/Box	K	
Remote, IP67, wall mount, aluminium (in preparation)	U	

#### Ex approval (depending on variant)

Non-Ex	A	
ATEX (zone 1)	C	
IECEx (zone 1)	F	
US (cCSAus), Div 1	L	
Canada (cCSAus), zone 1	M	
NEPSI	N	
INMETRO (in preparation)	P	
KCC (in preparation)	Q	
EAC	U	

#### Local User Interface

None (replacement sensor, DSL only)	0	
Blind	1	
Graphical, 240 × 160 pxl	3	

#### Selection and ordering data

Order code

#### Further designs

Please add "-Z" to Article No. and specify Order code(s).

#### Cable glands

None (replacement sensor)	A00
Metric, no glands	A01
Metric, nylon, limited to -20 °C/-4 °F	A02
Metric, brass/Ni plated	A05
Metric, stainless steel	A06
NPT, no glands	A11
NPT, nylon, limited to -20 °C/-4 °F	A12
NPT, brass/Ni plated	A15
NPT, stainless steel	A16
Metric thread with M12 socket fitted	A20

#### Software functions and CT approvals

None (replacement sensor)	B10
Standard	B11

Selection and ordering data	Order code	Order code	
<b>Further designs</b>		<b>Add-on options and accessories</b>	
Please add <b>"-Z"</b> to Article No. and specify Order code(s).		Please add <b>"-Z"</b> to Article No. and specify Order code(s).	
<b>I/O configuration Ch1</b>		<b>Customer selected calibration</b>	
No output channel	<b>E00</b>	DN 15 ... 50: Multi-point (5 flows × 1 pass) Flow 10 ... 100 % of $Q_{norm}$	<b>D60</b>
4 ... 20 mA HART Active/Passive (non-Ex)	<b>E02</b>	DN 15 ... 50: Multi-point (10 flows × 1 pass) Flow 10 ... 100 % of $Q_{norm}$	<b>D61</b>
Ca 4 ... 20 mA HART active (Ex)	<b>E06</b>	DN 80: Multi-point (5 flows × 1 pass) Flow 10 ... 100 % of $Q_{norm}$	<b>D62</b>
Ca 4 ... 20 mA HART passive (Ex)	<b>E07</b>	DN 80: Multi-point (10 flows × 1 pass) Flow 10 ... 100 % of $Q_{norm}$	<b>D63</b>
PROFIBUS PA	<b>E10</b>	DN 100: Multi-point (5 flows × 1 pass) Flow 10 ... 100 % of $Q_{norm}$	<b>D64</b>
PROFIBUS DP (non-Ex)	<b>E11</b>	DN 100: Multi-point (10 flows × 1 pass) Flow 10 ... 100 % of $Q_{norm}$	<b>D65</b>
Modbus RTU RS 485	<b>E14</b>	DN 150: Multi-point (5 flows × 1 pass) Flow 10 ... 100 % of $Q_{norm}$	<b>D66</b>
<b>I/O configuration Ch2, Ch3 and Ch4</b>		DN 150: Multi-point (8 flows × 1 pass) Flow 10 ... 100 % of $Q_{norm}$	
None	<b>F00</b>	<b>Cable</b>	
• Non Ex: Sig O, None, None	<b>F01</b>	None	
• Non Ex: Sig O, Sig I/O, None	<b>F02</b>	5 m (16.4 ft), sensor cable, 4 wire, with 2 pcs M12 plugs mounted	
• Non Ex: Sig O, Sig I/O, Sig I/O	<b>F03</b>	5 m (16.4 ft), sensor cable, 4 wire, without plugs for terminal connection	
• Non Ex: Sig O, Sig I/O, R	<b>F04</b>	10 m (32.8 ft), sensor cable, 4 wire, with 2 pcs M12 plugs mounted	
• Non Ex: Sig O, R, R	<b>F05</b>	10 m (32.8 ft), sensor cable, 4 wire, without plugs for terminal connection	
• Non Ex: Sig O, R, None	<b>F06</b>	25 m (82 ft), sensor cable, 4 wire, with 2 pcs M12 plugs mounted	
• Ex: pSig O, None, None	<b>F11</b>	25 m (82 ft), sensor cable, 4 wire, without plugs for terminal connection	
• Ex: pSig O, pSig I/O, None	<b>F12</b>	50 m (164 ft), sensor cable, 4 wire, with 2 pcs M12 plugs mounted	
• Ex: pSig O, pSig I/O, pSig I/O	<b>F13</b>	50 m (164 ft), sensor cable, 4 wire, without plugs for terminal connection	
• Ex: pSig O, pSig I/O, R	<b>F14</b>	75 m (246 ft), sensor cable, 4 wire, with 2 pcs M12 plugs mounted	
• Ex: pSig O, R, R	<b>F15</b>	75 m (246 ft), sensor cable, 4 wire, without plugs for terminal connection	
• Ex: pSig O, R, None	<b>F16</b>	<b>Sensor options</b>	
• Ex: aSig O, None, None	<b>F21</b>	FCS300 marine approval (in preparation)	
• Ex: aSig O, aSig I/O, None	<b>F22</b>	<b>SD-Card accessibility via USB</b>	
• Ex: aSig O, aSig I/O, aSig I/O	<b>F23</b>	(not allowed in USA by Patent)	
• Ex: aSig O, aSig I/O, R	<b>F24</b>	Mass storage enabled	
• Ex: aSig O, R, R	<b>F25</b>	<b>Additional data</b>	
• Ex: aSig O, R, None	<b>F26</b>	Please add <b>"-Z"</b> to Article No. and specify Order code(s) and plain text.	
<b>Notes on I/O configurations:</b>		<b>Tag name</b>	
<b>a or p suffix:</b> The I/O module is selected at ordering with either active or passive function.		Tag name plate, stainless steel	
<b>Signal:</b> The output can be selected for Current (0 or 4 to 20 mA), frequency or pulse function in the menu.		<b>Operating instructions for SITRANS FC330</b>	
<b>I:</b> Discrete status input to the flowmeter. Functions are selected in the menu including 'Freeze output', 'Reset totalizer' (only CH3&4).		<b>Description</b>	
<b>R:</b> Relay output for discrete status reporting. Function is selected in the menu, including 'Error', 'High flow warning'.		<b>Article No.</b>	
The MLFB structure for FC330 systems must be filled to <b>this level</b> , including <b>"-Z"</b> options A., B., E. and F.		English	
<b>Add-on options and accessories</b>		• for firmware V 4.0 and onwards	
Please add <b>"-Z"</b> to Article No. and specify Order code(s).		<b>A5E44030648</b>	
<b>Certificates</b>		German	
Certificate EN 10204-2.2 confirmation of pressure containing material	<b>C01</b>	• for firmware V 4.0 and onwards	
Certificate EN 10204-3.1 material (wetted parts)	<b>C02</b>	<b>TBD</b>	
Material certificate EN 10204-3.2 with inspection	<b>C03</b>		
Certificate NACE MR0175-2009 + MR0103-2012	<b>C04</b>		
Certificate EN 10204-2.1 Declaration of compliance with the order	<b>C05</b>		
Insp. Certificate EN 10204-3.1 for visual, dimensional and functional test	<b>C06</b>		
Certificate EN 10204-3.1 PMI Positive material ident. of pressure-cont./wetted parts (confirmation only)	<b>C07</b>		
Certificate EN 10204-3.1 P-test Pressure-test acc. AD2000	<b>C08</b>		
Test pack (pressure test, non-destructive welding test, welder & welding procedure certificate)	<b>C09</b>		
Certificate EN10204-3.1 welding X-ray / Dye-penetration test of weldings (pressure cont.)	<b>C10</b>		
Certificate EN10204-2.1 Declaration of accuracy	<b>C11</b>		
Certificate EN10204-3.1 PMI Positive material ident. of pressure-cont./wetted parts (including heat analysis)	<b>C12</b>		
		All literature is available to download for free, in a range of languages, at	
		<a href="http://www.siemens.com/processinstrumentation/documentation">www.siemens.com/processinstrumentation/documentation</a>	